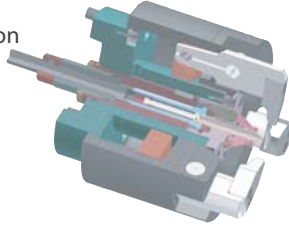


RS

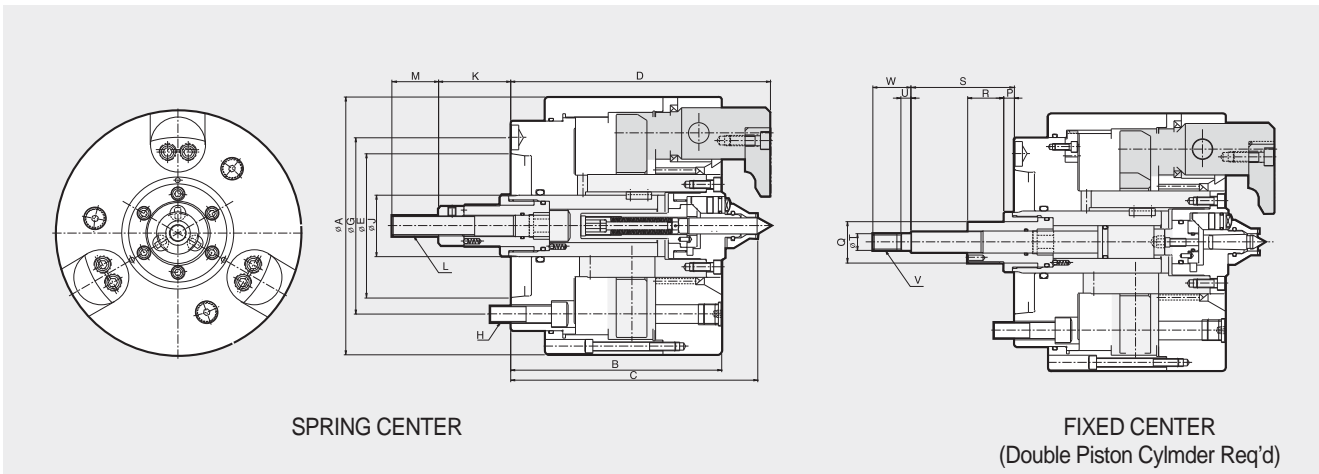
Retractable-Jaw Shaft Chuck



- Machines shafts in one single clamping operation
- Change jaws and face driver to machine different sizes of shafts



APPLICATION CHUCK



SPRING CENTER

FIXED CENTER
(Double Piston Cylinder Req'd)

Dimensions

	A	Bmax	Bmin	C	Dmax	Dmin	E	G	H	J	Kmax	Kmin	L	M	Pmax	Pmin	Q	R	Smax	Smin	T	U	V	W
RS-200	200	164	139	192	205	180	106.375	133.4	3XM12	50	96.5	58.5	M16	30	41.5	3.5	M34X0.5	30	92	82	12.5	10	M12	30
RS-250	250	205	173.5	240	252.5	221	139.719	171.4	3XM16	60	109.5	62.5	M20	45	49.5	2.5	M40X0.5	35	105	95	16.5	10	M16	37
RS-300	300	205	173.5	240	252.5	221	139.719	171.4	3XM16	80	114.5	67.5	M24	50	49.5	2.5	M50X0.5	40	110	100	16.5	10	M16	37

Specifications

	Clamping Force (kgf)	Max. Drawbar Pull (kgf)	Chucking Diameter (mm)		Max. Speed (r.p.m.)	Weight (kg)	GD ² (kgf·m ²)
			Chuck	Face Driver			
RS-200	4000	3800	18~80	12~70	4000	35	0.19
RS-250	6500	6000	25~110	12~100	3500	60	0.79
RS-300	10000	8000	40~140	30~130	2500	100	1.35